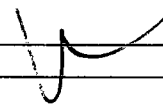


Date: Tuesday, 10/04/2007 9:24:56 AM  
User: Linda Lacelle









## Process Sheet

<b>Customer</b> :	CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> :	D412694011
<b>Job Number</b> :	31713		
<b>Estimate Number</b> :	10804		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D412694011
<b>This Issue</b> :	10/04/2007	<b>Drawing Number</b> :	D412694
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	N/A	<b>Drawing Revision</b> :	N/A
<b>Previous Run</b> :	00015	<b>Material</b> :	N/A
<b>S.O. No.</b> :	N/A	<b>Due Date</b> :	17/04/2007
<b>Type</b> :	SMALL / MED FAB	<b>Qty:</b>	1 Um: Each
<b>Written By</b> :			
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :			

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
		
<b>Comment:</b> DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-694-011 CHG005		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
		
<b>Comment:</b> PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D412694015	Replacement Window Kit
		
<b>Comment:</b> Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Batch <u>523695</u>		
4.0	D2126	Seal
		
<b>Comment:</b> Qty.: 12.1666 f(s)/Unit Total : 12.1666 f(s) Seal Batch <u>527452</u> ✓		
5.0	D30901	Shim 0.250
		
<b>Comment:</b> Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Shim 0.250 Batch <u>516578</u> ✓		

*CP 07/04/10*

Date: Tuesday, 10/04/2007 9:24:57 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412694011

Job Number: 31713

Part Number: D412694011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D30903

Shim 0.125



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Shim 0.125

Batch

B16579 ✓

7.0

D31081

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Decal

Batch

B18625 ✓

8.0

D31082

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Decal

Batch

B18626 ✓

9.0

D31083

Decal



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Decal

Batch

B18083 ✓

10.0

D31085

Decal



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Decal

Batch

B18628 ✓

11.0

D31087

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Decal

Batch

B18163 ✓

12.0

D31161

Seal P/N 110-004-2



Comment: Qty.: 8.3333 f(s)/Unit Total : 8.3333 f(s)

Seal P/N 110-004-2

Batch

B17295 ✓

*CP 10/04/10*

Date: Tuesday, 10/04/2007 9:24:57 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412694011

Job Number: 31713

Part Number: D412694011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D31163

Seal 110-160-1



Comment: Qty.: 8.3333 f(s)/Unit Total: 8.3333 f(s)

Seal 110-160-1

Batch

617296 ✓

14.0

D31169

Seal ZX1267



Comment: Qty.: 8.6666 f(s)/Unit Total: 8.6666 f(s)

Seal ZX1267

Batch

617463 ✓

15.0

D31183

Sign Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Sign Assembly

Batch

N/A

Depz sur ?  
portes

16.0

D31185

Sign Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Sign Assembly

Batch

N/A.

17.0

D31281

Shim



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Shim

Batch

618643 ✓

18.0

D314415

Doubler



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Doubler

Batch

624724

19.0

D33001

Window



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Window

Batch

624347 ✓

Signature: [Handwritten Signature] 10/4/10

Date: Tuesday, 10/04/2007 9:24:57 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412694011

Job Number: 31713

Part Number: D412694011

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

BSP45

Commercial Rivet



Comment: Qty.: 48.0000 Each(s)/Unit Total : 48.0000 Each(s)

Commercial Rivet

Batch

*M11821 + 1*

21.0

DSI9363011

SHIM KIT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHIM KIT

BATCH:

*630760 - V*

22.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

23.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412694-011

Location:

PPP Rev:

*REV: F* *07/04/10* *CS*

24.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



<b>DART</b>			
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D412-694-02	CHG	CHG005
DESC.	Door Assembly	STC	SH05-10
LOT	B26318	STC	SR02086NY
MODEL	Bell 205/212/214/412	STC	
MADE IN CANADA			

<b>DART</b>			
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D412-694-01	CHG	CHG005
DESC.	Door Assembly	STC	SH05-10
LOT	B26317	STC	SR02086NY
MODEL	Bell 205/212/214/412	STC	
MADE IN CANADA			

<b>DART</b>			
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D412-694-04	CHG	CHG005
DESC.	Door Assembly	STC	SH05-10
LOT	B26318	STC	SR02086NY
MODEL	Bell 205/212/214/412	STC	
MADE IN CANADA			

*Grasse  
Porte*

*07/04/10*

*W*